



Bend round bar into a circle
 Cut and weld in grate bars
 The gap is 6 to 7mm

The gap is for letting in air
 not dropping ash down.

12.7 Diameter bar
 Amatura / Re-bar

Grate

Drawing No.
 TJ3B-1.1-13

Otaş Amudī
 Оташ Амудї
 Vertical Fire

Model 3B
 Version 1.1
 8 Oct 2016

Materials:
 12.7m round bar
 or Amatura / Re-bar
 Or cast iron

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