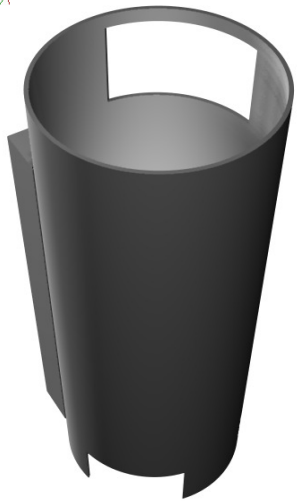


Drill 3 x Ø13mm holes for primary air  
Drill 1 x Ø6.5mm hole for a bolt

Cut bottom hole on the opposite side  
10mm smaller top-to-bottom  
20mm smaller Left-to-Right

Drill one hole Ø17mm  
125mm below the top  
Round the edges of the hole

Weld on the angle iron preheater for secondary air and close the top with the triangle of plate



## Stove Body

650 of Ø219mm dia Steam pipe (recycled)  
Cut hole for exhaust  
The cut-out becomes the door  
Cut hole for ash cleaning door  
Drill 1 x Ø17mm hole for secondary air  
Drill 3 x Ø13mm holes for primary air

Material:  
219 dia O.D. steam pipe

Drawing No.  
KG3B-1.1-02

вертикальный  
ОГОНЬ  
Vertical Fire

Model 3B  
Version 1.1  
8 Oct 2016

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