



Bend round bar into a circle  
 Cut and weld in grate bars  
 The gap is 6 to 7mm

The gap is for letting in air  
 not dropping ash down.

# Grate

Materials:  
 12.7m round bar  
 or Amatura / Re-bar  
 Or cast iron

Drawing No.  
 KG3B-1.1-13

вертикальный  
 ОГОНЬ  
 Vertical Fire

Model 3B  
 Version 1.1  
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