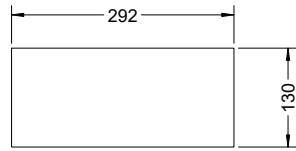
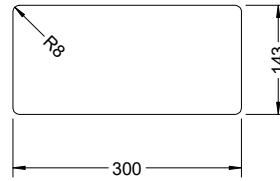


Ash Drawer Housing

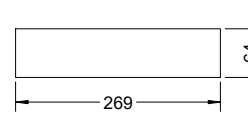


End Cap

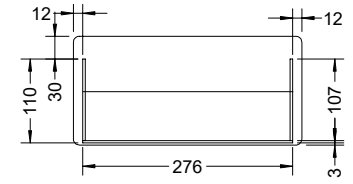
Ash Drawer Front



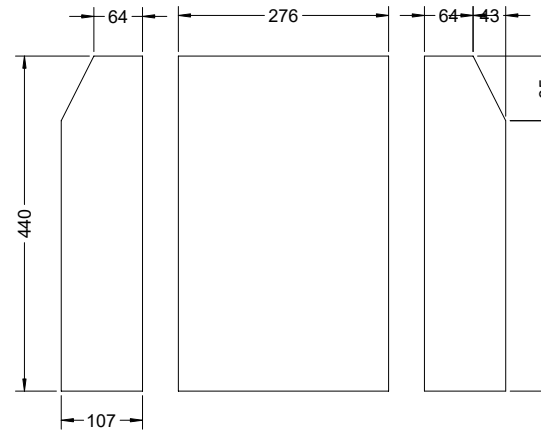
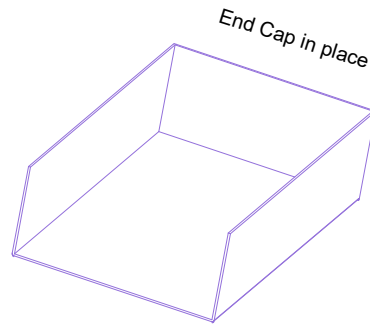
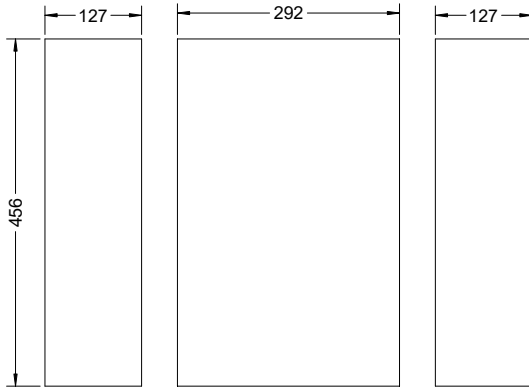
Ash Drawer Back



Back View

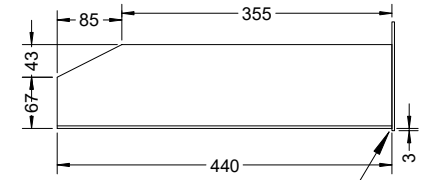


Sides go on top of the bottom plate



ASH DRAWER

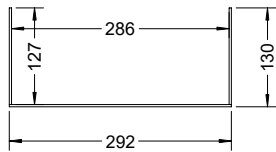
With the front in place



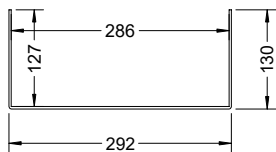
The bottom of the front plate sits 3mm below the bottom of the bottom plate

If bending a sheet instead of welding parts
Cut 546 x 456 x 2 or 3 mm steel sheet

If bending a sheet instead of welding parts
Cut 490 x 440 x 2 or 3 mm steel sheet



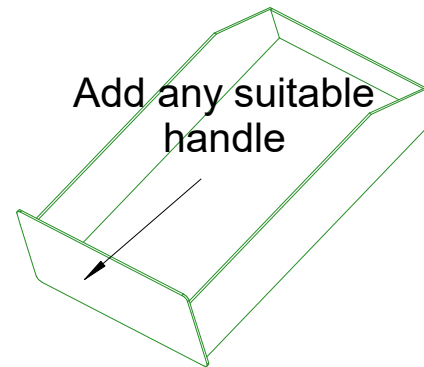
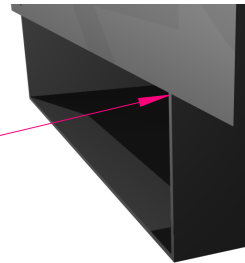
Welded parts



Bent part

****Important****

The Ash Drawer Housing mounted so the open end with the end of the stove is not recessed. The drawer front must completely close air gaps so no air can enter around the ash drawer.



Dwg. MN4.1.02.03

Model MN4
Version 1.02
26 Sept 2017

C Pemberton-Pigott

Sheet Metal 3