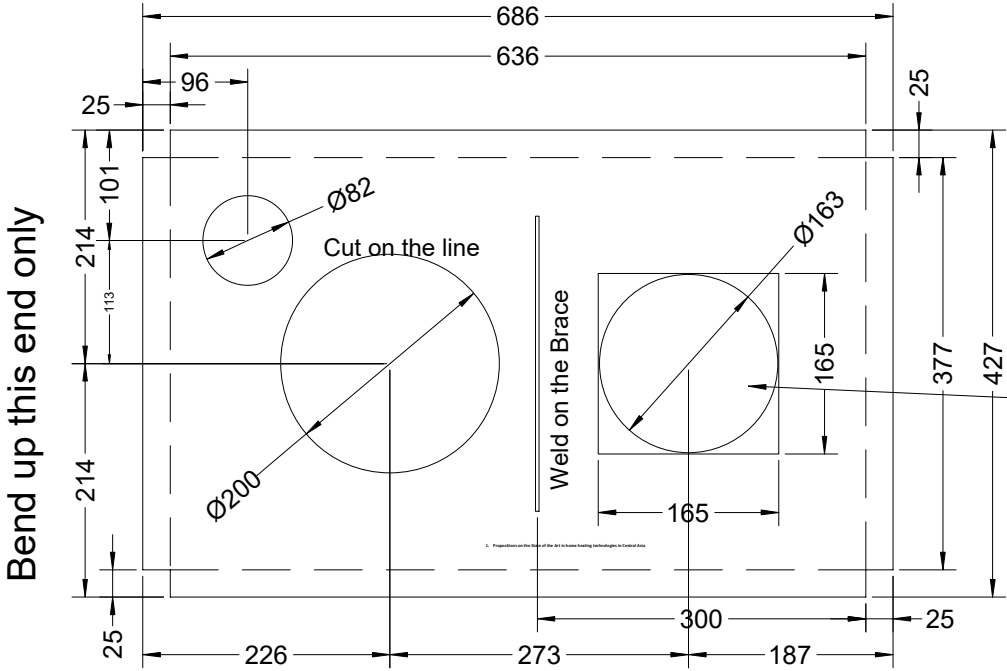


MN5.3.3.1.13 Sheet Metal 5

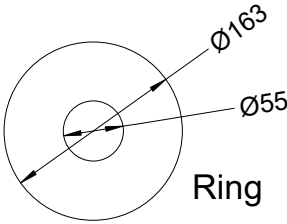
Model MN5.3
Version 3.1
2018-06-21

C Pemberton-Pigott

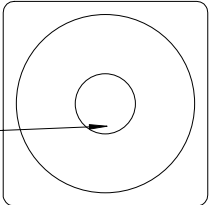
All these parts
5mm Steel Plate



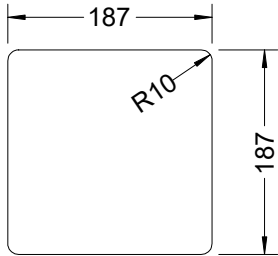
Cut the circle inside the square first.
Then cut the rest of the top.



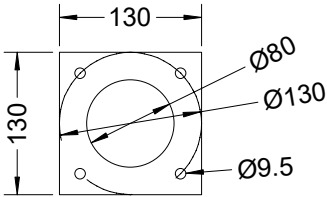
Weld the ring under
the cover on the
inside of the inner
circle only



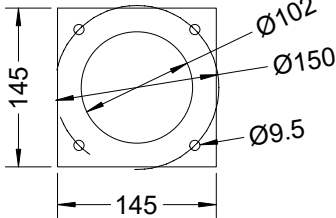
Hopper Cover



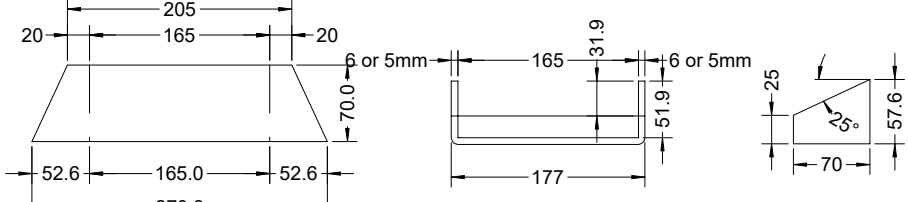
2 Flanges



2 Flanges



1 Grate Support Bracket



Bend 90 degrees